

# The right settings



SATA LM  
2000 B RP

SATA Spray-  
master RP

SATAjet  
RP

2.0 mm nozzle  
2 - 3 bar atomizing air  
(26 - 42 psi)

SM Universal nozzle  
0.5 - 0.8 bar paint cup  
(7 - 14 psi)  
1.5 - 2.5 bar atomizing air  
(22 - 36 psi)

2.0 mm nozzle  
2 bar atomizing air  
(26 psi)

**CRT White Basecoat**  
thinned with 10 - 20% distilled water

1.8 mm nozzle  
2 - 3 bar atomizing air  
(26 - 42 psi)

SM Universal nozzle  
0.5 - 0.8 bar paint cup  
(7 - 14 psi)  
1.5 - 2.5 bar atomizing air  
(22 - 36 psi)

1.8 mm nozzle  
2 bar atomizing air  
(26 psi)

**CRT White Topcoat**  
thinned with 0 - 10% distilled water

1.8 - 2.0 mm nozzle  
2 - 3 bar atomizing air  
(26 - 42 psi)

SM Universal nozzle  
0.5 - 0.8 bar paint cup  
(7 - 14 psi)  
1.5 - 2.5 bar atomizing air  
(22 - 36 psi)

1.8 - 2.0 mm nozzle  
2 bar atomizing air  
(26 psi)

**Digital Grey Lite Basecoat**  
**Digital Grey Basecoat**  
thinned with 10 - 20% distilled water

1.6 - 1.8 mm nozzle  
2 - 3 bar atomizing air  
(26 - 42 psi)

SM Universal nozzle  
0.5 - 0.8 bar paint cup  
(7 - 14 psi)  
1.5 - 2.5 bar atomizing air  
(22 - 36 psi)

1.6 - 1.8 mm nozzle  
2 bar atomizing air  
(26 psi)

**Digital Grey Lite Topcoat**  
**Digital Grey Topcoat**  
**Ultra Grey Topcoat**  
thinned with 0 - 5% distilled water

1.6 - 1.8 mm nozzle  
2 - 3 bar atomizing air  
(26 - 42 psi)

SM Universal nozzle  
0.5 - 0.8 bar paint cup  
(7 - 14 psi)  
1.5 - 2.5 bar atomizing air  
(22 - 36 psi)

1.6 - 1.8 mm nozzle  
2 bar atomizing air  
(26 psi)

**Ultra Silver 3D Topcoat**  
thinned with 0 - 5% distilled water

1.8 - 2.0 mm nozzle  
2 - 3 bar atomizing air  
(26 - 42 psi)

SM Universal nozzle  
0.5 - 0.8 bar paint cup  
(7 - 14 psi)  
1.5 - 2.5 bar atomizing air  
(22 - 36 psi)

1.8 - 2.0 mm nozzle  
2 bar atomizing air  
(26 psi)

**Rear Projection**  
thinned with 0 - 5% distilled water



SATA Farbspritztechnik GmbH & Co. KG  
Domertalstraße 20  
D-70806 Kornwestheim  
Germany  
www.sata.com